Work Item Charge:
Review drift requirements in section 8.10 for any clarity that may be needed.

Ballot Rationale:
Clarification is needed in terms of the inspection process. For pipe that was previously full-length inspected, additional drift testing at the box ends after coupling power-tight make-up is needed, regardless of being a manufacturer or not.

NOTE See the ballot email notification for additional information.

8.10 Drift Requirements

Each length of pipe, either threaded or plain-end, shall be drift-tested throughout its entire length. Pipe threaded by an entity other than the pipe manufacturer, in the case that pipe has been drift-tested full-length before coupling installation, it shall also be drift-tested for a distance of 0.6 m (24 in.) from the coupled end on casing and 1.1 m (42 in.) from the coupled end on tubing after coupling power-tight make-up. Drift dimensions (length and diameter) shall comply with Table C.28 or Table E.28.

When specified by the purchaser as “alternate drift pipe”:

a) pipe in sizes and masses in Table C.29 or Table E.29 shall be tested with the alternative drift mandrels as shown, unless another size is specified in the purchase agreement;

b) pipe in sizes and masses not in Tables C.29 or E.29 shall be tested with the alternative drift mandrels as specified in the purchase agreement.

Pipe which is drift tested with the alternate drift mandrels shall be marked as described in Section 11.